

REMARKS

In response to the Office Action dated 10 March 2005, Applicant respectfully submits this Amendment for reconsideration and reevaluation. Applicant respectfully submits that the
5 Application, as amended, is now in position for allowance.

At page 2 of the Office Action, the Examiner objected to the drawings. In particular, the Examiner objected to the referenced characters "P3, P4, and P5". Please note that Figure 4 is attached to this Amendment. Replacement sheet Figure 4 deletes reference to P3, P4, and P5.
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Additionally, the Examiner objected to the specification. Accordingly, Applicant submits a substitute specification (clean version). It should be noted that following these remarks, Applicant also submits a marked up version of the substitute specification which clearly shows the changes. Finally, Applicant also submits an amended Abstract of the Disclosure. This new
15 abstract should obviate the objections that the implied phrase "is disclosed" is included.

With reference to the claim rejections, at page 3, the Examiner rejected claims 1, 2, 9, 17, 19, and 23 under 35 U.S.C. § 102(b) as being anticipated by Bates et al. (U.S. 6,382,321). Additionally, the Examiner, at page 6, rejected claims 3 thru 6, 10 thru 14, 18, 20, 24, and 25
20 under 35 U.S.C. § 103(a) as being unpatentable over Bates et al. in view of Sudol (U.S. 5,033,545). Finally, the Examiner rejected claims 7, 8, 15, 16, 21, and 22 under 35 U.S.C. § 103(a) as being unpatentable over Bates et al. in view of Sudol, and further in view of Montgomery et al. (U.S. 5,435,628). Applicant respectfully submits that with this amendment, the claims are now allowable over the prior art.

With reference to the apparatus claims, Applicant notes that the apparatus claims now contain the element that the second tubular member is concentrically placed about an outer portion of the suction tube so that an "annular passage" is formed. Additionally, the suction tube has an inner portion in communication with the well bore annulus. Applicant takes notice that the American Heritage Dictionary of English Language defines annular as formed or shaped like a ring. Additionally, Applicant notes that Figure 6 of the present application clearly shows the annular passage 44. As set out in the specification, at page 13, lines 13 thru 17, it was noted that Figure 6 shows the passage 44, wherein passage 44 "represents an annular flow area of the passage of the power fluid". Additionally, the specification points out that the "suction tube's inner portion is seen at 29 and wherein the fluid and solids being suctioned into the suction's tube inner portion 29 is being drawn from the well bore annulus 5".

Clearly, this is distinguishable from Bates et al., as well as Sudol. In fact, both the Bates et al. and Sudol patents teach away from the Applicant's present invention. For instance, Figure 1 of Sudol shows that the power injected fluid exits the suction tube. In other words, the power injected fluid does not exit through an annular passage. In the present invention, the annular passage is formed relative to the inner portion of the second tubing member and the outer portion of the suction tube.

The Examiner's attention is drawn to Figure 4 of Bates et al. wherein it is shown that the plurality of outlets 42 do not form an annular passage. Additionally, Bates et al. does not disclose a suction tube having an inner portion that is in communication with the well bore annulus.

With reference to the independent method claim 17, Applicant notes that Sudol and Bates et al. does not teach lowering a second tubular member concentrically about an outer portion of a suction tube. In this lowering of the second tubular member concentrically, an annular passage is formed in the present invention. Applicant respectfully submits that Bates et al., as well as Sudol et al., teaches specifically away from having this concentric arrangement about a suction tube, thereby forming an annular passage. Applicant further notes that neither Bates et al. nor Sudol teaches increasing the velocity of the medium within the annular passage.

The Examiner noted at page 6, that Sudol discloses an apparatus similar to that of Bates et al. Applicant respectfully submits that both Bates et al. and Sudol simply teach the use of a jet pump, wherein the power fluid is injected down a micro annulus through a plurality of jets. In Applicant's present invention, Applicant forms an annular passage by having the second tubing member concentrically placed about the suction tube, wherein the micro annulus 40 delivers the power fluid to the annular passage 44 (please see Figures 3 and 4).

With reference to the Sudol rejections, and as pointed out earlier, the Examiner states that Sudol discloses an apparatus similar to Bates et al. Sudol does not teach a concentric tubular member forming an annular passage for the power fluid. Additionally, the injected fluid of Sudol exits the suction tube. Applicant respectfully submits that the reference actually teaches a way from Applicant's invention since the forming of an annular passage about the suction tube is not possible.

No new matter was added. For instance, please see page 10, lines 7 thru 21 of the present application where it is set out that the medium, sometimes referred to as the power fluid, proceeds down the micro annulus 40, and the medium will flow around the end 42 and in

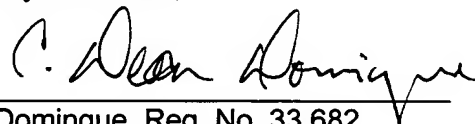
turn into passage 44. Also, see Figure 4, flow arrows A and B. In addition, please see page 13, lines 13 thru 17.

Accordingly, Applicant respectfully submits that claims 1 thru 25 are now in position for allowance. Applicant further notes that a substitute specification, a marked up version of a substitute specification, a replacement sheet for the drawings, as well as an amended abstract are also attached to this Amendment. Finally, Applicant notes that a petition and fee for a one-month extension of time is also attached.

If it would aid in disposition of this matter, the Examiner is kindly requested to contact the undersigned. Allowance at an early date is respectfully requested.

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Respectfully submitted,



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DOWNHOLE DRAW DOWN PUMP AND METHOD

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BACKGROUND OF THE INVENTION

This invention relates to a downhole pump. More particularly, but not by way of limitation, this invention relates to a downhole draw down pump used to withdraw fluid from a wellbore and method.

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In the production of oil and gas, a well is drilled in order to intersect a hydrocarbon bearing deposit, as is well understood by those of ordinary skill in the art. The well may be of vertical, directional, or horizontal contour. Also, in the production of natural gas, including methane gas, from coal bed seams, a wellbore is drilled through the coal bed seam, and methane is produced via the wellbore.

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Water encroachment with these natural gas deposits is a well documented problem. Once water enters the wellbore, production of the hydrocarbons can be severely hampered due to several reasons including the water's hydrostatic pressure effect on the in-situ reservoir pressure. Down hole pumps have been used in the past in order to draw down the water level. However, prior art pumps suffer from several problems that limit the prior art pump's usefulness.

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This is also true of wellbores drilled through coal beds. For instance, in the production of methane from coal bed seams, a sump is often times drilled that extends past the natural gas deposit. Hence, water can enter into this sump. Water encroachment can continue into the wellbore, and again the water's hydrostatic pressure effect on the in-situ coal seam pressure can cause termination of gas production. As those of ordinary skill will recognize, for efficient
25 production, the water in the sump and wellbore should be withdrawn. Also, rock, debris and

formation fines can accumulate within this sump area and operators find it beneficial to withdraw the rock and debris.

Therefore, there is a need for a downhole draw down pump that can be used to withdraw a fluid contained within a wellbore that intersects a natural gas deposit. These, and many other
5 needs, will be met by the invention herein disclosed.

SUMMARY OF THE INVENTION

10 An apparatus for use in a wellbore is disclosed. The apparatus comprises a first tubular disposed within the wellbore so that a wellbore annulus is formed therein, and wherein the first tubular has a distal end and a proximal end. The apparatus further includes an annular nozzle operatively attached to the distal end of the first tubular, and wherein the annular nozzle
15 comprises: an annular adapter; and, a suction tube that extends from the annular adapter into an inner portion of the first tubular. In one embodiment, the suction tube may be threadedly attached to the annular adapter.

The apparatus further comprises a second tubular concentrically disposed within the first tubular so that a micro annulus is formed therein, and wherein a first end of the second tubular
20 is positioned adjacent the suction tube so that a restricted area is formed within an inner portion of the second tubular.

The apparatus may further contain jet means, disposed within the first tubular, for delivering an injected medium from the micro annulus into the wellbore annulus. Also, the apparatus may include stabilizer means, disposed about the second tubular, for stabilizing the
25 second tubular within the first tubular. The apparatus may further contain an inner tubing

restriction sleeve disposed within the inner portion of the second tubular, and wherein the inner tubing restriction sleeve receives the suction tube.

Additionally, the apparatus may include means, located at the surface, for injecting the injection medium into the micro annulus. The injection medium may be selected from the group consisting of gas, air, or fluid.

In one of the preferred embodiments, the wellbore intersects and extends past a coal bed methane gas seam so that a sump portion of the wellbore is formed. Also, in one of the preferred embodiments, the apparatus is placed below the coal bed methane gas seam in the sump portion. In another embodiment, the apparatus may be placed within a wellbore that intersects subterranean hydrocarbon reservoirs.

The invention also discloses a method of drawing down a fluid column from a wellbore, and wherein the wellbore intersects a natural gas deposit. The method comprises providing a first tubular within the wellbore so that a wellbore annulus is formed therein, the first tubing member having an annular nozzle at a first end. The annular nozzle contains an annular adapter that is connected to a suction tube, and wherein the suction tube extends into an inner portion of the first tubular.

The method includes disposing a second tubular concentrically within the first tubular so that a micro annulus is formed, and wherein a first end of the second tubular is positioned about the suction tube. A medium is injected into the micro annulus which in turn causes a zone of low pressure within the suction tube. Next, the fluid contained within the wellbore annulus are suctioned into the suction tube. The fluid is exited from the suction tube into an inner portion of the second tubular, and wherein the fluid is mixed with the medium in the inner portion of the second tubular. The fluids, solids and medium are then discharged at the surface.

In one embodiment, the method may further comprise injecting the medium into the wellbore annulus and mixing the medium with the fluid within the wellbore annulus. Then, the medium and fluid is forced into the suction tube.

5 The method may also include lowering the level of the fluid within the wellbore annulus, and flowing the natural gas into the wellbore annulus once the fluid level reaches a predetermined level. The natural gas in the wellbore annulus can then be produced to a surface collection facility.

10 In another preferred embodiment, a portion of the medium is jetted from the micro annulus into the wellbore annulus, and the medium portion is mixed with the fluid within the wellbore annulus. The medium and fluid is forced into the suction tube. The level of the fluid within the wellbore annulus is lowered. The injection of the medium into the micro annulus is terminated once the fluid level reaches a predetermined level. The natural gas can then be produced into the wellbore annulus which in turn will be produced to a surface collection facility.

15 In one of the preferred embodiments, the wellbore contains a sump area below the level of the natural gas deposit and wherein the suction member is positioned within the sump area. Additionally, the natural gas deposit may be a coal bed methane seam, or alternately, a subterranean hydrocarbon reservoir.

20 An advantage of the present invention is the novel annular nozzle. Another advantage of the present invention includes the apparatus herein disclosed has no moving parts. Another advantage is that the apparatus and method will draw down fluid levels within a wellbore. Another advantage is that the apparatus and method will allow depletion of low pressure wells, or wells that have ceased production due to insufficient in-situ pressure, and/or pressure depletion.

25 Yet another advantage is that the apparatus and method provides for the suctioning of fluids and solids. Another advantage is it can be run in vertical, directional, or horizontal

wellbores. Another advantage is a wide range of suction discharge can be implemented by varying medium injection rates. Another advantage is that the device can suction from the wellbore both fluids as well as solids.

A feature of the present invention is that the annular nozzle provides for an annular flow area for the power fluid. Another feature of the invention is that the annular nozzle includes an annular adapter and suction tube and wherein the annular adapter is attached to a tubular member, with the annular adapter extending to the suction tube. Another feature is use of a restriction adapter sleeve disposed on an inner portion of a second tubular member. Yet another feature is that the restriction sleeve may be retrievable.

Another feature includes use of jets that are placed within the outer tubular member to deliver an injection medium to the wellbore annulus. Yet another feature is that the jets can be placed in various positions and directed to aid in evacuating the wellbore annulus. Still yet another feature is that the suction tube may contain a check valve to prevent a back flow of fluid and/or solids.

BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 depicts a first tubular member with suction member disposed within a wellbore.

FIGURE 2 depicts a second tubular member having been concentrically disposed within the first tubular member of FIGURE 1.

FIGURE 3 depicts a second embodiment of the apparatus illustrated in FIGURE 2.

FIGURE 4 depicts the embodiment illustrated in FIGURE 3 with flow lines to depict the flow pattern within the wellbore.

FIGURE 5 is a schematic illustration of the apparatus of the present invention in use in a wellbore.

FIGURE 6 is a cross sectional view of the apparatus taken from line 6-6 of FIGURE 4.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring now to Fig. 1, a first tubular member [[2]] 2 is shown concentrically disposed into a wellbore [[4]] 4. As used herein, a wellbore can be a bore hole, casing string, or other tubular. In the most preferred embodiment, the wellbore 4 is a casing string. The first tubular member 2 has been lowered into the wellbore 4 using conventional means such as by coiled
10 tubing, work string, drill string, etc. In one of the preferred embodiments, the wellbore extends below the surface and will intersect various types of subterranean reservoirs and/or mineral deposits. The wellbore is generally drilled using various types of drilling and/or boring devices, as readily understood by those of ordinary skill in the art.

The first tubular member 2 disposed within the wellbore 4 creates a wellbore annulus
15 [[5]] 5. The wellbore 4 may be a casing string cemented into place or may simply be a drilled bore hole. It should be noted that while a vertical well is shown in the figures, the wellbore 4 may also be of deviated, directional or horizontal contour.

The first tubular member 2 will have an annular nozzle that comprises an annular adapter and a suction tube. More specifically, the annular adapter [[6]] 6 is attached to the
20 second end [[8]] 8 of the first tubular member 2. In the preferred embodiment, the annular adapter 6 contains thread means [[10]] 10 that make-up with the thread means [[12]] 12 of the first tubular member 2. The annular adapter 6 has a generally cylindrical outer surface [[14]] 14 that has a generally reducing outer surface portion which in turn extends radially inward to inner portion [[16]] 16. The inner portion 16 has thread means [[18]] 18. The suction tube [[20]] 20
25 will extend from the annular adapter 6. More specifically, the suction tube 20 will have thread

means 22 that will cooperate with the thread means 18 in one preferred embodiment and as shown in Fig. 1. The suction tube 20 has a generally cylindrical surface 24 that then extends to a conical surface 26, which in turn terminates at the orifice 28. The orifice 28 can be sized for the pressure draw down desired by the operator at that point. The suction tube has an inner portion 29. Note that Fig. 1 shows the opening 72 of the annular adapter 6.

Fig. 1 further depicts a plurality of jets. More specifically, the jet 30 and jet 32 are disposed through the first tubular member 2. The jets 30, 32 are positioned so to direct a stream into the wellbore annulus 5. The jets are of nozzle like construction and are positioned in opposite flow directions, at different angles, and it is also possible to place the jets in different areas on member 2 in order to aid in stirring the fluid and solids within the wellbore annulus. Jets are usually sized small in order to take minimal flow from the micro annulus (as described below).

Referring now to Fig. 2, a second tubular member 34 is shown having been concentrically disposed within the first tubular member 2 of Fig. 1. It should be noted that like numbers appearing in the various figures refer to like components. Thus, the second tubular member 34 has been concentrically lowered into the inner portion of the first tubular member 2 via conventional means, such as by coiled tubing, work string, drill string, etc. The second tubular member 34 will have stabilizer means 36 and 38. The stabilizer means 36, 38 may be attached to the outer portion of the second tubular member 34 by conventional means such as by welding, threads, etc. The stabilizer means may be a separate module within the second tubular member 34. In one embodiment, three stabilizer means are disposed about the outer portion of the second tubular member 34. As shown in Fig. 2, the stabilizer means are attached to the second tubular member 34. Additionally, the stabilizer means 36, 38 can be

placed on the second tubular member 34 at any position, direction and/or angle needed to stabilize second tubular member 34 over suction tube 20.

Once the second tubular member 34 is concentrically positioned within the first tubular member 2, a micro annulus 40 is formed. The second tubular member 34 is placed so that the suction tube 20 extends past an end 42 of the second tubular member 34. As will be discussed in further detail later in the application, a medium is injected into the micro annulus 40, and wherein the medium will be directed about the end 42 into the passage 44 and up into the inner diameter portion 46 of the second tubular member 34. Note that the passage 44 is formed from the suction tube being disposed within the second tubular member 34. The passage 44 represents an annular flow area of the annular nozzle that the medium traverses through.

Referring now to Fig. 3, a second embodiment of the apparatus illustrated in Fig. 2 will now be described. More specifically, an inner tubing restriction sleeve 48 has been added to the inner portion 46 of the second tubular member 34. Fig. 3 also shows two additional jets, namely jet 50 and jet 52. The jets are of nozzle like construction. The jets may be placed in varying positions and/or angle orientation in order to lift the wellbore fluids and solids to the surface. The position and/or angle orientation of the jets is dependent on specific wellbore configurations, flow characteristics, and other design characteristics. The jets 50, 52 are positioned to direct a portion of the micro annulus injection medium exiting the jets 50, 52 into the bottom of the suction tube 20.

The inner tubing restriction sleeve 48 has an outer diameter portion 54 that will cooperate with the inner diameter portion 46 of the second tubular member 34. Extending radially inward, the sleeve 48 has a first chamfered surface 56 that extends to an inner surface 58 which in turn extends to conical surface 60. The conical surface 60 then stretches to radial surface 62 which in turn extends to the conical surface 64 which

then stretches to the radial surface 66. Fig. 3 further depicts thread means 68 on the restriction sleeve 48 that will cooperate with thread means 70 on the second tubular member 34 for connection of the restriction sleeve 48 to the second tubular member 34. Other means for connecting are possible, such as by welding, or simply by making the restriction sleeve integral with the second tubular member 34. It should be noted that the inner diameter portion of the restriction sleeve 48 can vary in size according to the various needs of a specific application. In other words, the inner diameter of the restriction sleeve 48 can be sized based on the individual well needs such as downhole pressure, fluid density, solids content, etc. In Fig. 3, the passage 44 is formed between the restriction sleeve 48 and the suction tube 20.

Reference is now made to Fig. 4, and wherein Fig. 4 depicts the embodiment illustrated in Fig. 3 with flow lines to depict the flow pattern within the wellbore 4. The operator would inject a medium, such as gas, air, or fluid, into the micro annulus 40. The medium will generally be injected from the surface. The medium, sometimes referred to as a power fluid, proceeds down the micro annulus 40 (as seen by the arrow labeled "A") and into the annular nozzle. More specifically, the medium will flow around the end 42 and in turn into the passage 44 (see arrow "B"). Due to the suction tube 20 as well as the restriction sleeve 48, the flow area for the injected medium has been decreased. This restriction in flow area will in turn cause an increase in the velocity of the medium within the passage 44. As the medium continues, a further restriction is experienced once the medium flows past the conical surface 64 (see arrow "C"), and accordingly, the velocity again increases. The velocities within the passage 44 and immediately above the orifice 28 would have also increased. The pressure within the suction tube 20, however, will be experiencing a suction due to the venturi effect. The pressure P1 is greater than the pressure at P2 which causes flow into, and out of, the suction tube 20. As noted earlier, the orifice 28 and/or restriction sleeve 48 can be sized to create the desired pressure draw down. Hence, the fluid and solids contained within the wellbore annulus 5 will be

suctioned into the suction tube 20 via opening 72. The suction thus created will be strong enough to suction fluids and solids contained within the well bore annulus 5 (see arrow "D"). Once the fluid and solids exit the orifice 28, the fluid and solids will mix and become entrained with the medium within the throat area denoted by the letter "T" and will be carried to the surface.

The jets 30, 32 will also take a portion of the medium injected into the micro annulus 40 and direct the medium into the wellbore annulus 5. This will aid in mixing and moving the fluid and solids within the wellbore annulus 5 into the suction tube 20. Fig. 4 also depicts the jets 50, 52 that will direct the medium that has been injected into the micro annulus into the suction tube 20. Again, this will aid in stirring the annular fluid and solids, and causing a suction at the opening 72 and aid in directing the fluid and/or solids into the suction tube 20.

According to the teachings of this invention, it is also possible to place a check valve (not shown) within the suction tube 20. The check valve would prevent the fluid and solids from falling back down. Also, it is possible to make the restriction sleeve 48 retrievable so that the restriction sleeve 48 could be replaced due to the need for a more appropriate size, wear, and/or general maintenance. Moreover, the invention may include placement of an auger type of device (not shown) which would be operatively associated with the annular adapter 6. The auger means would revolve in response to the circulation of the medium which in turn would mix and crush the solids.

Referring now to Fig. 5, a schematic illustration of one of the preferred embodiments of the apparatus of the present invention in use in a wellbore will now be described. More specifically, the wellbore 4 intersects a natural gas deposit. In Fig. 5, the natural gas deposit is a coal bed methane seam. In the case of a coal bed methane seam, and as those of ordinary skill will recognize, a bore hole [[74]] 74 is drilled extending from the wellbore 4. As shown in Fig. 5, the bore hole 74 is essentially horizontal, and the bore hole 74 may be referred to as a

drainage bore hole 74. The methane gas embedded within the coal bed methane seam will migrate, first, to the drilled bore hole 74 and then, secondly, into the wellbore 4. It should be noted that the invention is applicable to other embodiments. For instance, the natural gas deposit may be a subterranean hydrocarbon reservoir. In the case where the natural gas deposit is a subterranean hydrocarbon reservoir, there is no requirement to drill a drainage bore hole. The in-situ hydrocarbons will flow into the wellbore annulus 5 due to the permeability of the reservoir. Hence, the invention herein described can be used in coal bed methane seams as well as traditional oil and gas subterranean reservoirs.

The annular adapter 6 is shown attached to the first tubular member 2. The suction tube 20 extends into the second tubular member 34 and inner tubing restriction sleeve 48 as previously noted. The medium is injected from the surface from a generator means [[76]] 76. The medium is forced (directed) down the wellbore 4. As noted earlier, the medium flowing through the annular nozzle will in turn cause a suction within the opening 72 so that the fluid and solids that have entered into the wellbore 4 can be withdrawn.

The fluid and solids that enter into the inner portion 46 of the second tubular member 34 will be delivered to separator means [[78]] 78 on the surface for separation and retention. As the fluid is drawn down to a sufficient level within the wellbore 4, gas can migrate from the natural gas deposit into the wellbore 4. The gas can then be produced to the surface to production facility means [[79]] 79 for storage, transportation, sale, etc.

As seen in Fig. 5, the wellbore 4 contains a sump area [[80]] 80. Thus, in one embodiment, the sump area 80 can collect the fluid and solids which in turn will be suctioned from the wellbore 4 with the novel apparatus herein disclosed. The fluid level is drawn down thereby allowing the gas from the deposit to enter into the wellbore 4 for production to the surface. If the subterranean mineral deposit is pressure deficient or is subject to water encroachment, then water may migrate back into the wellbore, and into the sump. The water

level can rise within the wellbore 4, thereby reducing or shutting-off gas production. Once the water rises to a sufficient level so that gas production is interrupted, then, and according to the teachings of the present invention, the fluid level can be drawn down using the suction method and apparatus herein disclosed, and production can be restored. This can be repeated
5 indefinitely or until the subterranean mineral deposit is depleted.

It should also be noted that it is possible to also inject the injection medium down the wellbore annulus 5. Hence, the operator could inject into both the micro annulus 40 and wellbore annulus 5, or either, depending on conditions and desired down hole effects.

Fig. 6 is a cross sectional view of the apparatus taken from line 6-6 of Fig. 4. In the view
10 of Fig. 6, the wellbore annulus 5 is shown. The micro annulus 40 is shown, and as previously described, the medium (power fluid) is injected down the micro annulus. The Fig. 6 also shows the passage 44, which is formed due to the configuration of the annular nozzle, and wherein the passage 44 represents an annular flow area for passage of the power fluid. The suction tube's inner portion is seen at 29 and wherein the fluid and solids being suctioned into the suction
15 tube's inner portion 29 is being drawn from the wellbore annulus 5.

As understood by those of ordinary skill in the art, a stream that exits a restriction will have considerable kinetic energy associated therewith, and wherein the kinetic energy results from a pressure drop generated by the restriction. Generally, the sizing of the restriction determines the pressure drop, and a desired pressure drop can be caused by varying the size
20 of passage 44. This can be accomplished by varying the diameter of the restriction sleeve which reduces flow area, increase velocity and in turn effects a pressure drop. As noted earlier, a portion of Fig. 6 depicts the flow area created due to placement of the restriction sleeve 48. Hence, if the restriction sleeve's 48 inner diameter portion is enlarged, then the effective area of the passage 44 would be reduced thereby increasing the pressure drop. By the same token,

the size of the suction tube 20 walls could be enlarged, thereby reducing the effective flow area which in turn would cause an increase pressure drop.

While preferred embodiments of the present invention have been described, it is to be understood that the embodiments described are illustrative only and that the scope of the
5 invention is to be defined solely by the appended claims when accorded a full range of equivalence, many variations and modifications naturally occurring to those skilled in the art from a review thereof.